



SPF 30 MINERAL SUNSCREEN with FeruliShield™ Coconut

| Phase | Ingredients | INCI | Supplier | Function | % |
|-------|------------------------------|---|-----------------------|--------------------|--------|
| Α | Water | Water | - | Solvent | To 100 |
| | EDTA | Disodium EDTA | - | Chelating Agent | 0.05 |
| | Omyaskin 100-OG | Hydroxyapatite (and) Calcium Carbonate | Omya | SPF Booster | 3.0 |
| | Propanediol | Propanediol | - | Solvent, Humectant | 4.0 |
| В | Aristoflex AVC | Ammonium Acryloyldimethyltaurate/VP Copolymer | Clariant | Thickener | 1.0 |
| С | Olivem 1000 | Cetearyl Olivate and Sorbitan Olivate | Hallstar | Emulsifier | 3.0 |
| | Ceteareth-25 | Ceteareth-25 | - | Emulsifier | 3.0 |
| | Phenyl Trimethicone | Phenyl Trimethicone | - | Silicone | 5.0 |
| | Sheer Sperse® Natural 80C | Zinc Oxide (and) Caprylic/Capric Triglyceride (and) Polyhydroxystearic Acid | VIZOR | UV Filter | 16.25 |
| | FeruliShield™ Coconut | Coconut Oil Ethyl Ferulate Esters | McKinley Resources | SPF Booster | 0.75 |
| | VP/Hexadecene Copolymer | VP/Hexadecene Copolymer | - | Film Former | 1.0 |
| D | Polycrylene | Polyester-8 | - | Film Former | 1.25 |
| | DM6 | Dimethicone | - | Silicone | 3.0 |
| E | PE 9010 | Phenoxyethanol (and) Ethylhexylglycerin | - | Preservative | 1.0 |
| | Sepiplus 400 | Polyacrylate-13 (and) Polyisobutene (and) Polysorbate 20 | SEPPIC | Thickener | 0.85 |

Date: 9/30/2024

Viscosity: 75,000cP spindle #T-F @ 12 RPM In-Vivo SPF ~ 34.76



P.O. Box 810472 | Dallas, Texas 75381 info@mckinleyresources.com

SPF 30 MINERAL SUNSCREEN with FeruliShield™ Coconut

PROCEDURE

- 1. Combine ingredients in phase A, Slowly disperse Omyaskin into the main batch under propellor mixing. Continue to mix until no clumps remain then slowly add remaining ingredients. Once homogeneous, heat to 75-80°C.
- 2. Slowly add Phase B ingredients and continue heating to 75-80°C.
- 3. Premix phase C and heat to 75-80°C. Slowly add to the main batch and mix until homogeneous. Cool to 60°C
- 4. Once below 60°C, add ingredients in phase D one by one and mix until uniform. Cool to 40°C.
- 5. Once below 40°C, add ingredients in phase E one by one and mix until uniform. Cool to room temperature.
- 6. Adjust pH to 7.0-7.5 using a 50% to Sodium Hydroxide.

DESCRIPTION

Sheer Defense SPF 30 Mineral Sunscreen: Lightweight & Reef-Safe. This weightless mineral sunscreen provides broad-spectrum SPF 30 protection with a sheer, invisible finish.

- Non-Nano Zinc Oxide: Mineral sunscreen ingredient that effectively shields skin from UVA and UVB rays without leaving a white cast.
- Coconut Oil Ethyl Ferulate Esters: Derived from coconut oil, this natural ingredient helps filter UV rays and provides antioxidant benefits.

This reef-safe sunscreen is perfect for all skin types, including sensitive skin, who desire: Broad spectrum sun protection without the white cast, lightweight, comfortable wear, and protection from damaging sun rays and free radicals.

